

一. TECHNICAL PARAMETERS

Input voltage	Input Current	input power	The output voltage	Output current
EU 220(V) US 110(V)	0-0.5(A)	0-150(W)	0-5(V)	0-65(A)

二. SECURITY MATTERS

1. The power of this unit should be connected to a socket with a grounding.
2. The welding head generates high temperature during the working of the machine to prevent accidental injury.
3. After the work is completed, the torch and the welding head are cooled and then collected.
4. There is high voltage in the machine, please check it under the guidance of professionals.

三. THE OPERATION GUIDE

1. Select 220V voltage plug for plugging
2. After the power is turned on, the green LED on the front of the machine lights up and the machine is in standby.

四. OPERATIONAL REPAIR

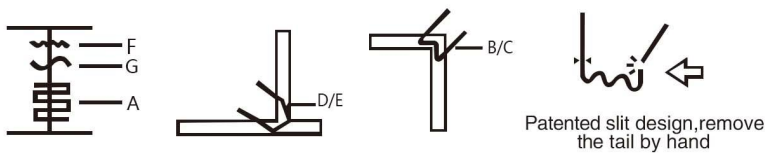
1. Select the appropriate nail and insert the tail into the two holes of the torch head.
2. Select the thickness and material of the plastic. Press the switch to heat the soldering rod to the proper temperature, press the welding nail into the desired position, and switch on and off according to the temperature of the welding nail to adjust the temperature.
3. Smooth. Cutting the wiper head on the two poles of the torch, press the switch, at this time the wiper head will be heated to cut and smooth. (NOTE: WHEN THE TEMPERATURE IS NOT MORE THAN 5 SECONDS, THE INTERMITTENT HEATING IS BEST, OTHERWISE THE MACHINE WILL OVERHEAT AND BURN OUT)

五、FAULT ANALYSIS AND TREATMENT MEASURES

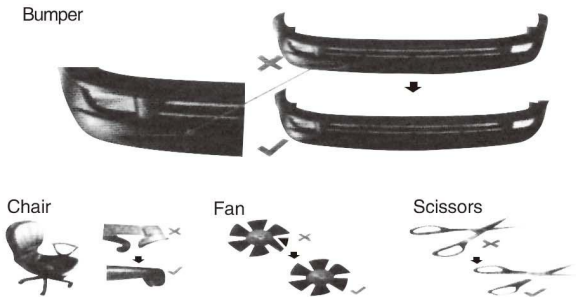
malfunction	cause	Treatment
Green light does not light after power on	The power is not connected correctly	Check that the connection is correct
Press the torch switch without heating	1. The torch switch is broken 2. The heating transformer group is broken.	1. Check and replace 2. Check and replace
Unstable heating	1. Power supply is unstable 2. The welding nail is not in good contact with the point.	1. Check the power supply 2. Replace the welding nail

六、SELECTION OF WELDING NAILS FOR PLASTIC WELDING

Fracture plastic welding nail type selection



七、MAIN USE OF PLASTIC WELDING GUNS



八、ACCESSORIES

Hot air gun host*1 Various patches*50 Utility knife*1 Cutting pliers*1